

		HTF450X 后保险杠左/右侧安装支架			HTF650X 后保险杠中间左/右侧安装支架				HTF1600X 后保险杠下护板（高低配）		
		A	B	C	A	B	C	D	A	B	C
Screw Diameter	mm	70	80	84	80	90	100	110	130	140	150
Screw L/D ratio		22.9	20	19	24.8	22	19.8	18	24	22.3	20.8
Shot size	cm ³	1424	1860	2050	2036	2576	3181	3849	7818	9067	10408
Injection Weight	g	1296	1693	1866	1853	2344	2895	3503	7114	8251	9471
Injection Speed	mm/s	352	460	507	428	541	668	768	1048	1216	1325
Plasticating	g/s	44.9	58.7	64.7	56.7	71.8	88.6	101.8	147.6	171.2	186.7
Injection Press	MPa	204	156	141	224	177	143	118	164	142	123
Screw Speed	r/min	0 ~ 160			0 ~ 130				0 ~ 99		
Clamp Tonnage	KN	4500			6500				16000		
Toggle Stroke	mm	740			900				1520		
Space Between Tie Bars	mm	780×780			895×895				1500×1350		
Max.Mold Height	mm	780			900				1400		
Min.Mold Height	mm	330			400				700		
Ejector Stroke	mm	200			260				350		
Ejector Tonnage	KN	110			175				318		
Ejector Number		13			17				29		
Max.Pump Pressure	MPa	16			16				16		
Pump Motor Power	KW	45			30 + 30				45 + 45 + 45		
Heater Power	KW	23.85			46.45				91.9		
Machine Dimension	m	7.9×2.3×3.2			9.9×2.4×3.8				14.4×3.5×4.2		
Machine Weight	t	19			36				100		
Hopper Capacity	kg	100			200				400		
Oil Tank Capacity	L	1050			1487				2500		